



SEAHAWK
MANUFACTURING

2015

Quick Ship Catalog



ISO 9001:2008 CERTIFIED

918-252-7660

Sales@Seahawkmfg.com

In-Stock Products

- Wellhead Products**
- O-Rings**
- Seals & More**

**Custom Products, Sizes
and Materials Available**

A leader in custom molded rubber and elastomeric products since 1986.

Seahawk Manufacturing is a family owned and operated custom molded rubber manufacturer in America’s heartland. We pride ourselves on being a custom molder with a diversified portfolio of capabilities. All of the rubber products we sell are made in our Tulsa, Oklahoma facility, using some of the most advanced molding equipment and technology available. The entire Seahawk team is passionate about delivering a superior product and achieving the highest level of customer satisfaction for our many clients worldwide.

If you’re looking for a new supplier, allow us to be part of your product development. We will assist you in selecting the appropriate material and create a tooling and production process designed to deliver outstanding performance and savings.

- Material Selection to match your application requirements
- Tooling construction for precision molded components
- Process development and quality control delivering the performance and savings you require
- Customer service from order to shipment assuring on-time delivery and quality satisfaction
- Centralized location for convenient shipping on-time anywhere in the United States or Overseas

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C-22 Packoff Rubbers

Our standard C-22 packoff rubbers are made from the industry standard grade of Nitrile (buna) 70 duro rubber, reinforced with a layer of nitrile coated cotton fabric. Prices listed below are for the Nitrile 70 duro material. Other materials and durometers are available, such as HNBR (HSN), Viton, and low temperature materials. Please call for pricing on these compounds.

Item		Price
		Call for pricing – (918) 252-7660
9"	9" x 4 1/2"	
	9" x 5 1/2"	
11"	11" x 2 3/8"	
	11" X 2 7/8"	
	11" x 3 1/2"	
	11" x 4"	
	11" x 4 1/2"	
	11" x 5"	
	11" x 5 1/2"	
	11" x 5 3/4"	
	11" x 6 5/8"	
	11" x 7"	
	11" x 7 3/4"	
	11" x 7 5/8"	
	13"	13" x 2 3/8"
13" x 2 7/8"		
13" x 3 1/2"		
13" x 4 1/2"		
13" x 5"		
13" x 5 1/2"		
13" x 7"		
13" x 7 5/8"		
13" x 8 5/8"		
13" x 9 5/8"		
13" x 9 3/4"		
13" 9 7/8"		
16 3/4"	16" x 9 5/8"	
	16" x 10 3/4"	
	16" x 11 5/8"	
	16" x 11 3/4"	
	16" x 11 7/8"	
	16" x 13 3/8"	
20"	16" x 13 5/8"	
	20" x 13 3/8"	

C-22 Slip Alignment Rings

Seahawk’s slip alignment rings are the best, and most cost effective in the industry. We use a tough and durable fiber filled, 70 duro (D scale) nitrile material. These parts have been tested and approved by some of the biggest names in the wellhead business. Material specs and certifications are available upon request.

	Item	Call for pricing – (918) 252-7660
11"	11" x 4 1/2"	
	11" x 5 1/2"	
	11" x 7"	
	11" x 7 5/8"	
13"	13" x 8 5/8"	
	13" x 9 5/8"	

C-22 Support Plates

Support plates, also known as Upper Junk Rings, are made from the same high quality fiber filled nitrile as our slip alignment rings.

	Item	Call for pricing – (918) 252-7660
9"	9" x 4 1/2"	
	9" x 5 1/2"	
11"	11" x 2 3/8"	
	11" x 2 7/8"	
	11" 3 1/2"	
	11" x 4"	
	11" x 4 1/2"	
	11" x 5"	
	11" x 5 1/2"	
	11" x 7"	
	11" x 7 5/8"	
	13"	13" x 3 1/2"
13" x 4 1/2"		
13" x 5 1/2"		
13" x 7"		
13" x 7 5/8"		
13" x 8 5/8"		
	13" x 9 5/8"	

C-22 Support Plate (continued)

16 3/4"	16" x 9 5/8"
	16" x 10 3/4"
	16" x 11 5/8"
	16" x 11 3/4"
	16" x 11 7/8"
	16" x 13 3/8"
	16" x 13 5/8"

C-29 Packing Rubbers

Standard C-29's are made from our durable 70 duro Nitrile (buna) material. Material specs and certifications are available upon request. C-29's made from HSN, Viton, and Aflas are available upon request. Please call for pricing.

	Item	Call for pricing – (918) 252-7660
11"	11" x 2 7/8"	
	11" x 3 1/2"	
	11" x 4 1/2"	
	11" x 4 5/8"	
	11" x 5"	
	11" x 5 1/2"	
	11" x 5 5/8"	
	11" x 7"	
	11" x 7 5/8"	
	13"	13" x 3 1/2"
13" x 4 1/2"		
13" x 5"		
13" x 5 1/2"		
13" x 7"		
13" x 7 5/8"		
13" x 8 5/8"		
16"	16" x 10 3/4"	
	16" x 11 7/8"	
20"	20" x 13 3/8"	

PE Seal

Our standard PE seals are made from our 70 duro Nitrile material. Other materials are available, please call for pricing.

	Item	Call for pricing – (918) 252-7660
9"	9" x 4 1/2"	
	9" x 5"	
	9" x 5 1/2"	
	9" x 7"	
	9" x 7 5/8"	
10 3/4"	10 3/4" x 7"	
	10 3/4" x 7 5/8"	
	10 3/4" x 8 5/8"	
	10 3/4" x 9 5/8"	

Bo2 O-rings and Non Extrusion Rings

	Call for pricing – (918) 252-7660
O-Ring , 4.0625 ID x .687 CS	
O-Ring 4.25 ID x .687CS.	
Non-Ext.Ring 5.313 o.d. x 4.234 i.d. x .750	

PE Non Extrusion Rings

4 1/2" ID	Call for pricing – (918) 252-7660
5" ID	
5 1/2" ID	
7" ID	
7 5/8" ID	

RFC Seals

Item	Call for pricing – (918) 252-7660
6" x 2 3/8"	
6" x 2 7/8"	

AW Seals

10" Nominal

4 1/2"	Call for pricing – (918) 252-7660
5 1/2"	
7"	
7 5/8"	

TC-1W

6" OD with Step

6" x 2 3/8" step	Call for pricing – (918) 252-7660
6" x 2 7/8" step	
6" x 2 1/16" step	
6" x 3 1/2" step	

11" OD 1-1/2" thick FLAT style

11" x 2 3/8" x 1 1/2" flat	Call for pricing – (918) 252-7660
11" x 2 7/8" x 1 1/2" flat	
11" x 3 1/2" x 1 1/2" flat	
11" x 4 1/2" x 1 1/2" flat	

TC-2W

11" OD 1" THK, FLAT style with fabric on both sides

11" x 2 3/8" x 1" flat	Call for pricing – (918) 252-7660
11" x 2 7/8" x 1" flat	
11" x 3 1/2" x 1" flat	

TC1A

7" Nominal

7" O.D. x 6" I.D.	Call for pricing – (918) 252-7660
7" O.D. X 5 1/2" I.D.	
7" O.D. x 5 3/4" I.D.	

11" Nominal

11" O.D. x 9 5/8" I.D.	
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CACTUS Type C Rubbers and Supports

7" OD Rubbers

7" X 2 3/8" Type C Cactus	Call for pricing – (918) 252-7660
7" x 2 7/8" Type C Cactus	
7" x 3 1/2" Type C Cactus	
7" x 4" Type C Cactus	
7" x 4 1/2" Type C Cactus	
7" x 5" Type C Cactus	

7" OD Support Plates

7" x 2 3/8" Support Plate	Call for pricing – (918) 252-7660
7" x 2 7/8" Support Plate	
7" x 3 1/2" Support Plate	
7" x 4" Support Plate	
7" x 4 1/2" Support Plate	
7" x 5" Support Plate	

P-SEAL

No Step (Flat ID)

4 1/2"	Call for pricing – (918) 252-7660
5 1/2"	
7"	
7 5/8"	

With Step – Snap wires are available in either carbon or stainless (not included in price)

	NITRILE 70/90	HSN	VITON
4 1/2"		Call for pricing – (918) 252-7660	
5"			
5 1/2"			
7"			
7 5/8"			
8-5/8"			
9 5/8"			
10-3/4"			
11-3/4"			
13-3/8"			
18-5/8"			



R-SEAL

10" OD

10" x 4 1/2" R-Seal	Call for pricing – (918) 252-7660
10" x 5 1/2" R-Seal	
10" x 7" R-Seal	
10" x 7 5/8" R-Seal	

12" OD

12" x 8 5/8" R-Seal	
12" x 9 5/8" R-Seal	

KTH

2 3/8" I.D. x 4.62" O.D. X .720"	Call for pricing – (918) 252-7660
2 7/8" I.D. x 4.62" O.D. X .720"	
3 1/2" I.D. x 5.437" O.D. X .720"	

S.J.

ITEM NAME	Call for pricing – (918) 252-7660
2 3/8"	
2 7/8"	

WA-5

2 3/8"

TPO-51

Nitrile w/ 2 nylon backing ring
Viton w/ 2 Teflon backing rings

TPO-55

Nitrile w/ 2 nylon backing ring

Lock Pin Packing (Slug Packing)

1.530 O.D. X 1 I.D. X 1" w/ Fabric	Call for pricing – (918) 252-7660
1 3/8" O.D. x 7/8" I.D. x 1 1/2" w/ Fabric	

DUAL

6" x 2" x 2"

S-Seals

Our high quality S-Seal can be ordered in a variety of materials and durometer, including Viton, HSN, and Nitrile. Prices listed below are for our standard 80 duro HNBR.

3.688" x 3.410" x .139" c/s (WBU) HSN 80	Call for pricing – (918) 252-7660
3.125" x 2.847" x .139" c/s HSN 80	
-425 5.000" X .280 c/s X .340 HT HSN 80	
-429 5.500"od x .280 c/s x .320 HT HSN 80	
6.156" x 5.594" ID x .281 CS HSN 80	
-439 7" NOM, HSN 80	
-446 9" NOM, HSN 80	
10.750 NOM. HSN 80	
13.50" NOM. HSN 80	

Dovetail Seals

Nom. Size	Nitrile 80 Duro	HSN 80 duro
4"	Call for pricing – (918) 252-7660	
5"		
7"		
9"		
11"		
13"		

FS CASING SEALS

Nom. Size	HSN 85/90
4-1/2"	Call for pricing – (918) 252-7660
5-1/2"	
7"	
7-5/8"	
8-5/8"	
9-5/8"	
9-7/8"	

3/8" Cross Section O-rings

2-3/8 ID X 3/8" CS, NITRILE 70
 2 3/8" ID X 3/8" CS, HSN 80
 2-7/8" ID X 3/8" CS, NITRILE 70
 2-7/8 ID X 3/8" CS, HSN 80
 2-7/8 ID X 3/8" CS, VITON 75
 3-1/2" ID X 3/8" CS, NITRILE 70
 3-1/2 ID X 3/8 CS, 80 DURO HSN
 3-1/2" ID X 3/8" CS, VITON 75
 4-5/8" ID X 3/8" CS, NITRILE 70
 4-5/8" ID X 3/8"CS, VITON 75
 4-5/8" ID X 3/8"CS, HSN 80
 5-1/2" ID X 3/8"CS, NITRILE 70
 5-1/2" ID X 3/8" CS, VITON 75
 6" ID x 3/8" CS, NITRILE 70
 6 1/4"ID X 3/8"CS, NITRILE 70
 6 1/4"ID X 3/8"CS, AFLAS-S 90 DURO
 6-1/2" ID X 3/8" CS, NITRILE 70
 6-1/2" ID X 3/8" CS, VITON 75
 7" ID X 3/8" CS, NITRILE 70
 10-1/2" ID X 3/8" CS, NITRILE 70
 10-3/4" ID X 3/8" CS, NITRILE 70

.400 Cross Section

2 9/16" ID X .4000 CS, HSN 80
 2 9/16" ID X .400" CS, NITRILE 70
 2-9/16" ID X .400 CS, AFLAS
 2 9/16" ID X .400" CS, VITON 75

1/2" Cross Section

2-3/8" ID X 1/2" CS, NITRILE 70
 2-7/8" ID X 1/2" CS, NITRILE 70
 2-7/8" ID x 1/2" CS, VITON 75
 3-1/2" ID X 1/2" CS, NITRILE 70
 3 1/2" ID X 1/2" CS, Cold Weather
 3-1/2" ID x 1/2" CS, HSN 80
 3-1/2" ID X 1/2"CS, VITON 75
 4" ID X 1/2" CS, VITON 75
 4" ID X 1/2"CS, NITRILE 70
 4"ID x 1/2" CS, HSN 80
 4-1/2"ID X 1/2"CS, NITRILE 70
 4-1/2"ID X 1/2"CS, Cold Weather
 4-1/2" ID X 1/2" CS, HSN 80
 4-1/2" ID X 1/2" CS, VITON 75
 5" ID X 1/2" CS, NITRILE 70
 5" I.D. X 1/2" CS COLDWEATHER
 5" ID X 1/2" CS, HSN 70

1/2" Cross Section O-rings

5" ID X 1/2" CS VITON 75
 5-1/2" ID X 1/2" CS, NITRILE 70
 5-1/2"ID X 1/2"CS, NITRILE 90
 5-1/2" ID X 1/2" CS, AFLAS
 5 1/2" ID X 1/2" CS, HSN 80
 5 1/2" ID X 1/2" CS, VITON 75
 6" ID X 1/2" CS, NITRILE 70
 6" ID X 1/2" CS NITRILE 90
 6" ID x 1/2" CS, cold weather
 6" ID X 1/2" CS, HSN 80
 6" ID. X 1/2" CS. VITON 75
 6-1/2" ID X 1/2" CS, NITRILE 70
 6-1/2" ID X 1/2" CS, VITON 75
 6.906 ID X .500CS, 80/90 DURO HSN

 7" ID X 1/2" CS, NITRILE 70
 7" ID X 1/2" CS, HSN 70
 7" ID X 1/2" CS, VITON 75
 7.312" ID X 1/2" CS, nitrile 70
 7.312" ID X 1/2" CS, COLD WEATHER
 7-5/8" ID X 1/2" CS, NITRILE 70
 7-5/8" ID X 1/2" CS, NITRILE 90 DURO
 7-5/8" ID X 1/2" CS, AFLAS 90 DURO
 7-5/8" ID X 1/2" CS, HSN 80
 7 5/8" ID X 1/2" CS VITON 75
 7-3/4" ID X 1/2" CS NITRILE
 7-3/4" ID X 1/2" CS HSN 80
 8" ID X 1/2" CS, NITRILE 70
 8" ID X 1/2" CS, COLD WEATHER
 8" ID X 1/2" CS, VITON 75
 8 1/8" ID X 1/2"CS, AFLAS-S 90 DURO
 8.125" ID X 1/2" CS, nitrile 70
 8.125"ID x 1/2" cs. HSN 80 DURO
 8.125" ID X 1/2" CS, VITON
 8-1/4" ID X 1/2" CS, NITRILE 70
 8-1/2" ID X 1/2" CS, NITRILE 70

 8-5/8" ID X 1/2" CS, NITRILE 70
 8 5/8" ID x 1/2" CS, hsn 80 duro
 8-5/8" ID X 1/2" CS, VITON 75
 9" ID X 1/2" CS, NITRILE 70
 9" ID X 1/2" CS, VITON 75
 9-1/2" ID X 1/2" CS, NITRILE 70
 9-5/8" ID X 1/2" CS, NITRILE 70
 9 5/8" ID X 1/2" CS, COLD WEATHER
 9 5/8" ID x 1/2" cs, HSN 70

1/2" Cross Section O-Rings

- 9 5/8" ID X 1/2" CS, VITON 75
- 9-3/4" ID x 1/2" CS, Nitrile 70
- 9-7/8" ID X 1/2" CS, NITRILE 70
- 9 7/8" ID X 1/2" CS, COLD WEATHER
- 9-7/8" ID x 1/2" Cs, HSN 80
- 10" ID. X 1/2" CS. NITRILE 70
- 10" ID X 1/2" CS, NITRILE 90
- 10" ID X 1/2" CS, HSN 80
- 10" ID x 1/2"CS, VITON 75
- 10-1/2"ID X 1/2" CS, NITRILE 70
- 10.437" ID X 1/2" CS, NITRILE 70
- 10-3/4" ID X 1/2"CS, NITRILE 70
- 10-3/4" ID X 1/2" CS, HSN 80
- 10-3/4" ID X 1/2" CS, VITON 75
- 11" ID X 1/2" CS, NITRILE 70
- 11" X 1/2" VITON 75
- 11-3/4" ID X 1/2" CS, NITRILE 70
- 12" ID X 1/2" CS, NITRILE 70
- 12-1/2" ID X 1/2" CS., NITRILE 70
- 12-1/2 X 1/2 HSN 80
- 13-3/8 ID. X 1/2" CS. NITRILE 70
- 13-3/8 x 1/2 cold weather
- 13 3/8" x 1/2" VITON 75 DURO
- 18-1/2" ID X 1/2" CS, NITRILE 90
- 18-1/2" ID X 1/2" CS, NITRILE 70
- 18-7/8 ID X 1/2" CS., NITRILE 70

3/4" Cross Section

- 2-7/8"ID X 3/4" CS, NITRILE 70
- 4" ID X 3/4" CS, NITRILE 70
- 4-1/2" ID X 3/4" CS, NITRILE 70
- 4-1/2" ID x 3/4" CS, Cold Weather
- 4 1/2"ID x 3/4" CS, HSN 80
- 4-1/2" X 3/4", VITON 75 DURO
- 5-1/2" ID X 3/4" CS, NITRILE 70
- 5-1/2" ID X 3/4" CS, AFLAS 90 DURO
- 5-1/2" ID x 3/4" CS, cold weather
- 5-1/2" ID X 3/4" CS, HSN 80
- 5-1/2"ID X 3/4"CS, VITON 75
- 6-5/8" ID X 3/4" CS, NITRILE 70
- 7"ID X 3/4" CS AFLAS-S 90 DURO
- 7" ID X 3/4" CS, NITRILE 70
- 7" ID X 3/4" CS, HSN 80
- 7" ID X 3/4" CS, VITON 75
- 7-5/8" ID X 3/4" CS, NITRILE 70
- 7-5/8 ID X 3/4 CS, HSN 80
- 8-1/2" ID X 3/4" CS, NITRILE 70

3/4" Cross Section O-rings

- 8-5/8" ID X 3/4" CS, NITRILE 70
- 8-5/8" ID X 3/4" CS, VITON 75
- 9-5/8" ID X 3/4" CS, NITRILE 70
- 9-5/8" ID X 3/4" CS, 90 DURO NITRILE
- 9 5/8" ID X 3/4" CS, HSN 70
- 9-5/8" ID X 3/4" CS, VITON 75
- 9-7/8" ID X 3/4" CS, NITRILE 70
- 9-7/8" ID X 3/4" CS, COLD WEATHER
- 10-3/4" ID X 3/4" CS, NITRILE 70
- 11" ID X 3/4" CS, NITRILE 70
- 11-1/2 ID X 3/4" CS, NITRILE 70
- 13-3/8" ID X 3/4" CS, NITRILE 70
- 17" ID X 3/4" CS, NITRILE 70
- 20" ID X 3/4" CS, NITRILE 70
- 20" ID X 3/4" CS, COLD WEATHER

6-1/8" ID x 7/16" CS, NITRILE 70

Call for pricing – (918) 252-7660

